



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D500-560-041
Job Sheet 172476



Part No: D500-560-041

Job Qty: 2 ea

Part Name: Cargo Mirror Installation 6"



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/19/18

Job Tracking No:

Due Date: 2/27/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV D IPP Rev:E 03.10.15 Reformat; Removed D2057 KJ/RF IPP Rev:F 08-05-27 as per ECN1195p
DD verified by:EC IPP Rev:G 10.04.22 chg route seq DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	2 Ea	2/26/18	2/26/18	0.00	0.00	Start Up Small Fab-4			FEB 20 2018
110	Small Fab	2 pcs	2/27/18	2/27/18	0.00	0.60	Small Fab-8			DAS 38
120	QC	2 pcs	2/27/18	2/27/18	0.00	0.00	QC5			FEB 21 2018
130	Packaging	2 pcs	2/27/18	2/27/18	0.00	0.00	Packaging1-5			SMB
140	QC	2 pcs	2/27/18	2/27/18	0.00	0.00	QC4			SMB
145	DC	2 pcs	2/27/18	2/27/18	0.00	0.00	DC			SMB
150	Packaging	2 pcs	2/27/18	2/27/18	0.00	0.00	Packaging3-2			SMB
160	QC21-FG	2 Ea	2/27/18	2/27/18	0.00	0.00	QC21			FEB 26 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN526C1032R10	Screw	8 Ea (4 ea)	90-Start up Operation	
D1048	Clamp	4 Ea (2 ea)	90-Start up Operation	
D1049	Saddle	4 Ea (2 ea)	90-Start up Operation	
D2010-101	Mirror Bracket 369/500	2 Ea (1 ea)	90-Start up Operation	
D2010-103	Mirror Arm 369/500	2 Ea (1 ea)	90-Start up Operation	
D2011-101	Mirror 6"	2 Ea (1 ea)	90-Start up Operation	
AN3-4A	Bolt	8 Ea (4 ea)	130-Packaging	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN526C1032R10	8 837-4	107	0
	D1048	4	22	0
	D1049	4	20	0
	D2010-101	2	12	0
	D2010-103	2	6	0
	D2011-101	2	55	0
	AN3-4A	8	326	0
130-Packaging				

DART
AEROSPACE

Container No: S043655



Part: D500-560-041
Job No: 172476
Serial No/Batch: S043655

Revision: N/A
Inspector:

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www.dartaerospace.com

Date: 02/20/18

Part Specifications	
Specifications could not be found.	

Plex 2/20/18 7:23 AM dart.quinton.sonia



Dart Aerospace Ltd.
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Master Unit 001019

Tel (613) 632-5200

Containers on Master Unit 001019				
Serial No	Part No	Customer Part No	Status	Quantity
S043642	AN526C1032R10		Allocated	8
S004618	D1048		Allocated	2
S043654	D1048		Allocated	2
S043652	D1049		Allocated	4
F163530	D2010-101		Allocated	2
F162412	D2010-103		Allocated	1
S043644	D2010-103		Allocated	1
S043649	D2011-101	D2011-101	Allocated	2

Change Record

PAGE 1 OF 1

Part Number: D500-560-041

Description: CARGO MIRROR INSTALLATION

[illegible]

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					